Amendments to the Specification:

Please replace the abstract with the following amended abstract:

--TORSIONAL VIBRATION DAMPER

Abstract

A torsional vibration damper mountable to a rotatable shaft. The torsional

vibration damper is a composite structure including a body formed of a polymer, such

as a glass-reinforced polyamide, that surrounds an insert formed of a structurally-rigid

material, such as a metal. The insert includes one or more support flanges that extend

radially outward into the polymer body. When the torsional vibration damper is

removed from the rotatable shaft, axial forces applied to the damper are transferred by

the support flanges to the insert such that the polymer body remains substantially

stress-free. In addition to, or instead of, the support flanges, the insert may include

torque-locking structure that locks the polymer annular body with the insert to prevent

relative rotation therebetween.

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